| /Controller/Guid | string |
| --- | --- |
| /Controller/OperatingMode | int |
| /Controller/OperatingStatus | int |
| /Controller/AlarmStatus | bool |
| /Controller/RunTime | TimeSpan |
| /Controller/OperationTime | TimeSpan |
| /Controller/CycleTime | TimeSpan |
| /Controller/PartCount | int |
| /Controller/RapidOverride | double |
| /Controller/FeedRate | double |
| /Controller/FeedRateOverride | double |
| /Controller/Program | string |
| /Controller/Line | int |
| /Controller/CurrentBlock | string |
| /Controller/PreReadBlocks | String[] |
| /Controller/SpindleSpeedCmd | double |
| /Controller/FeedRateCmd | double |
| /Controller/ToolIdCmd | string |
| /Controller/ToolLengthOffsetCmd | double |
| /Controller/GCodes | String[] |
| /Controller/Log/AlarmHistory | AlarmData[] |
| /Compensation/ActiveWorkPieceOriginPointOffsetNam | string |
| /Compensation/WorkPieceOriginOffsetValue | Double[] |
| /Compensation/ToolOffsetFormat | String[] |
| /Compensation/ToolOffsetTable | ToolData[] |
| /Axes/AxesCount | int |
| /Axes/AxesNameList | String[] |
| /Axes/AxesName | string |
| /Axes/AxesTypeList | String[] |
| /Axes/AxesType | string |
| /Axes/MachineryPositions | Double[] |
| /Axes/AbsolutePositions | Double[] |
| /Axes/RelativePositions | Double[] |
| /Axes/DistanceToGo | Double[] |
| /Axes/LoadList | Double[] |
| /Axes/Load | double |
| /Axes/Load /Spindle/SpindleCount | int |
| /Spindle/NameList | String[] |
| /Spindle/Name | string |
| /Spindle/ActualSpeedList | Double[] |
| /Spindle/ActualSpeed | double |
| /Spindle/SpeedOverrideList | Double[] |
| /Spindle/SpeedOverride | double |
| /Spindle/ActiveToolId | string |
| /Spindle/ActiveToolOffsetValue | double |
| /Spindle/LoadList | Double[] |
| /Spindle/Load | double |

統計輸出格式總共有下列項目：

1. bool

2. int

3. string

4. string[]

5. double

6. Double[]

7. timespan

8. alarmdata[]

9. tooldata[]